



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel: (613) 632-5200

646.9910
Job Sheet 171056



Part No: 646.9910

Job Qty: 20 ea

Part Name: Struts



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/26/18

Job Tracking No:

Due Date: 2/16/18

Created By: Linda Lacelle

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	2/15/18	2/15/18	0.00	0.00	Start Up Machining-1		MJD 18/03/23
110	Doosan	20 pcs	2/16/18	2/16/18	0.00	3.93	Doosan		MJD 18/03/23
120	QC	20 pcs	2/16/18	2/16/18	0.00	0.00	QC2 Machining-1		MJD 18/03/23
170	QC	20 pcs	2/16/18	2/16/18	0.00	0.00	QC8 Machining-1		MJD 18/03/23
180	Outsource	20 pcs	2/16/18	2/16/18			ATG001-VC		CT 18-4-2 Apr 16/18
190	Packaging	20 pcs	2/16/18	2/16/18	0.00	0.00	Packaging2		APR 18 2018
200	QC	20 pcs	2/16/18	2/16/18	0.00	0.00	QC5		APR 18 2018
210	Packaging	20 pcs	2/16/18	2/16/18	0.00	0.00	Packaging3-1		APR 18 2018
220	QC21-SA	20 Ea	2/16/18	2/16/18	0.00	0.00	QC21		APR 18 2018

Part Op 110 - *** CUT BLANK ON CHOP SAW AT 24.030" LONG*** TURN AS PER DWG DWG REV: _____ FOLIO 9-89

Descriptions: REV: _____ DEBURR

180 - Issue P/O to ATG : 1039488 Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C

190 - Ensure certificate of conformity is attached

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.563	6061-T6 Round Bar .563	42 ft (2.1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.563	42	124	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Strut	0.563Inches $\pm$ 0.010	0.573 <i>0.567</i> 0.553		
2	Strut	0.190Inches $\pm$ 0.010	0.200 <i>0.200</i> 0.180		
3	Strut	0.275Inches $\pm$ 0.010	0.285 <i>0.275</i> 0.265		
4	Strut	24.000Inches $\pm$ 0.030	24.030 <i>24.000</i> 23.970		
5	Strut	0.201Inches + 0.005 - 0.001	0.206 <i>0.202</i> 0.200		
6	Strut	45.0Angle $\pm$ 0.5	45.5 <i>45°</i> 44.5		

Plex 1/26/18 11:46 AM dart.lacelle.linda



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S054537



Part: 646.9910

Job No: 171056

Serial No/Batch: S054537

Revision: nc1

Inspector:

Date: 03/23/18

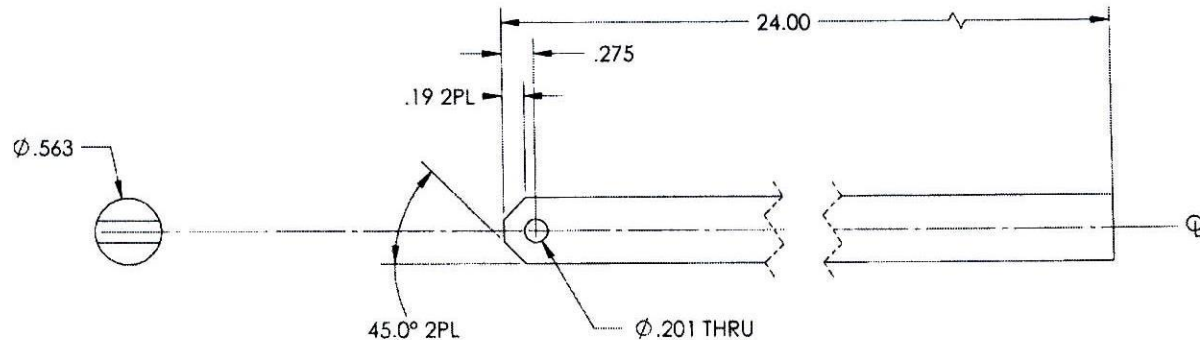
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REVISION			
REV	DESCRIPTION	DATE	APPROVED
1	LAST PROTOTYPE DELIVERY PBI		NIC
NIC	WHA. PLEASE	04/27/00	P. 0010

NOTES:

- 1 MATERIAL: 6061-T6 ALUMINUM BAR IAW AMS-QQ-A-250/11
- 2 FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK
CARDINAL 4860-50 PRETREATMENT PRIMER
PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



646.9910

QTY		646.9910	STRUT	△	△
NEXT ASSY IS:		PART #	DESCRIPTION	MATL	SPEC.
646.9500		PARTS LIST			
		APICAL INDUSTRIES			
		2608 TEMPLE HEIGHTS DR			
		OCEANSIDE CA. 92056-3512 (760)724-5300			
		STRUT			
		SCALE NONE			
		SHEET 1 OF 1			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039488**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039488

PO Date: 4/2/18

Due Date: 4/20/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170776	D5069-1	Hardpoint Adapter ISSUE P/O: _____ TO ATG ANODIZE BLACK PER MIL-A-8625F TYPE I OR IB OR IC OR II OR IIB CLASS 2	Firmed	4/11/18	8 pcs	0 pcs	8 pcs	\$11.70/pcs	\$93.60
2	171164	646.3311	RH Half - Upper Cutter Assembly Issue P/O to ATG : _____	Firmed	4/11/18	11 pcs	0 pcs	11 pcs	\$20.85/pcs	\$229.35
3	171056	646.9910	Struts Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.9900 rev. N/C	Firmed	4/11/18	20 pcs	0 pcs	20 pcs	\$16.15/pcs	\$323.00
4	169181	649.5111	LH Wiper Deflector Issue P/O to ATG : _____ AS PER DWG 649.5100 1- Black Anodize as per 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	4/11/18	5 pcs	0 pcs	5 pcs	\$19.05/pcs	\$95.25
5	169182	649.5112	RH Wiper Deflector Issue P/O to ATG : _____ AS PER DWG 649.5100 1- Black Anodize 2- PRIME, SEE NOTE #2 Certification of Conformity is required	Firmed	4/11/18	5 pcs	0 pcs	5 pcs	\$19.05/pcs	\$95.25
6	173879	RBE350A94-3701-00	Main Rotor Rigging Tool -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As per Dwg RBE350A94-3701-00 Rev. 2A -Certificate of Conformity is required	Firmed	4/11/18	6 pcs	0 pcs	6 pcs	\$11.70/pcs	\$70.20

Grand Total: \$906.65

DAS
11
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914948

Date: 16-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
11 ea	Part: 646.3311 RH Half Upper Cutter Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22813	Rev: A	PO: PO039488 Line: 2
20 ea	Part: 646.9910 Struts Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22814	Rev: NC	PO: PO039488 Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>16/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			